HACCP-Based SOPs

Transferring Food to Remote Sites (Satellite Kitchens)

PURPOSE: To prevent foodborne illness by ensuring that food temperatures are maintained during transportation and contamination is prevented.

SCOPE: This procedure applies to foodservice employees who transport food from a central kitchen to remote sites (satellite kitchens).

KEY WORDS: Hot Holding, Cold Holding, Reheating, Cooling, Transporting Food

INSTRUCTIONS:
1. Train foodservice employees on using the procedures in this SOP.

2. Follow State or local health department requirements.
   - Keep frozen foods frozen during transportation.
   - Maintain the temperature of refrigerated, potentially hazardous foods at 5 ºC or below and cooked foods that are transported hot at 60 ºC or above.

3. Use only food carriers for transporting food that have been approved by the state or local health department.

4. Prepare the food carrier before use:
   - Ensure that all surfaces of the food carrier are clean.
   - Wash, rinse, and sanitize the interior surfaces.
   - Ensure that the food carrier is designed to maintain cold food temperatures at 5 ºC and hot food temperatures at 60 ºC or above.
   - Place a calibrated stem thermometer in the warmest part of the carrier if used for transporting cold food, or the coolest part of the carrier if used for transporting hot food. Refer to the Using and Calibrating Thermometers SOP.
   - Pre-heat or pre-chill the food carrier according to the manufacturer’s recommendations.

5. Store food in containers suitable for transportation. Containers should be:
   - Rigid and sectioned so that foods do not mix
   - Tightly closed to retain the proper food temperature
   - Nonporous to avoid leakage
   - Easy-to-clean or disposable
   - Approved to hold food

6. Place food containers in food carriers and transport the food in clean trucks, if applicable, to remote sites as quickly as possible.

7. Follow Receiving Deliveries SOP when food arrives at remote site.
HACCP-Based SOPs

MONITORING:
1. Check the air temperature of the food carrier to ensure that the temperature suggested by the manufacturer is reached prior to placing food into it.

2. Check the internal temperatures of food using a calibrated thermometer before placing it into the food carrier. Refer to the Holding Hot and Cold Potentially Hazardous Foods SOP for the proper procedures to follow when taking holding temperatures.

CORRECTIVE ACTION:
1. Retrain any foodservice employee found not following the procedures in this SOP.

2. Continue heating or chilling food carrier if the proper air temperature is not reached.

3. Reheat food to 74 °C for 15 seconds if the internal temperature of hot food is less than 60 °C. Refer to the Reheating Potentially Hazardous Foods SOP.

4. Cool food to 5 °C or below using a proper cooling procedure if the internal temperature of cold food is greater than 5 °C. Refer to the Cooling Potentially Hazardous Foods SOP for the proper procedures to follow when cooling food.

5. Discard foods held in the danger zone for greater than 4 hours.